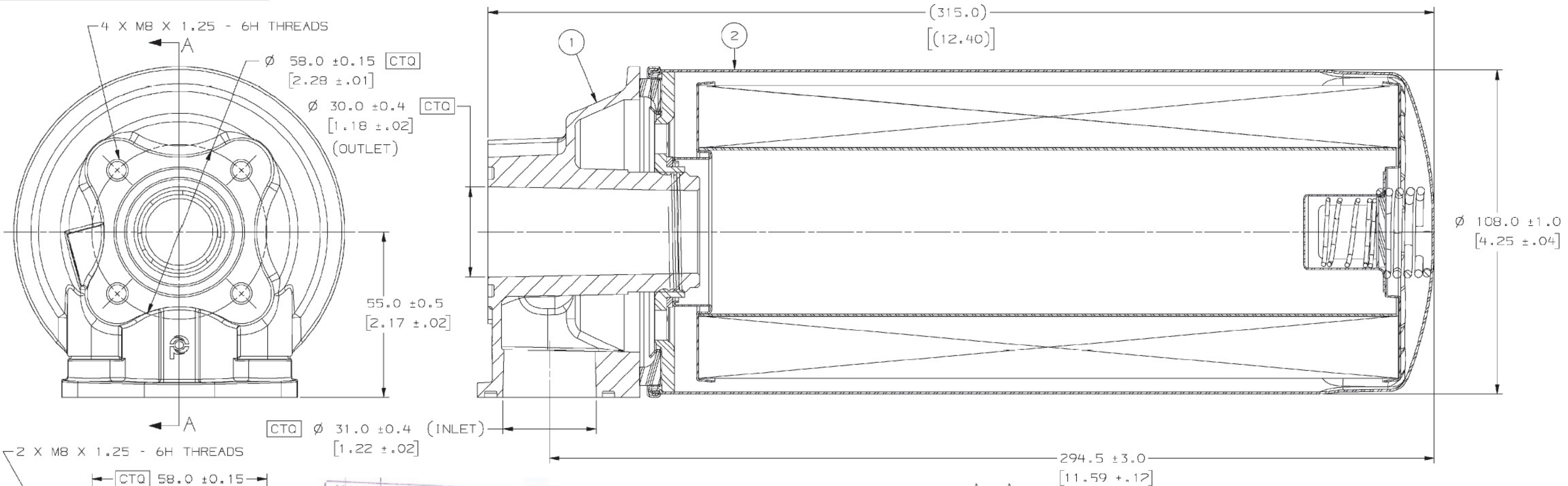


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REV. ZONE REVISION DESCRIPTION APPROVAL/DATE



SECTION A-A

NOTES:

1. TIGHTENING TORQUE: 25 TO 30 Nm.
2. FILTER HEAD CASTING ASSY TO BE AIR LEAK TESTED AT 6 KG/SQ.CM AND VACUUM TEST.
3. INITIAL PRESSURE DROP OF THE FILTER ASSY WITH CASTING HEAD = MAX 0.1 BAR
4. FILTER TO BE PAINTED IN BLACK GREY COLOUR & SCREEN PRINTING DETAILS ARE IN WHITE COLOUR.
5. [CTQ] DENOTES CRITICAL TO QUALITY CHARACTERISTICS REFER TO DONALDSON STANDARD ENO239211.



FOR M&M ONLY

ITEM	QTY	PART NO.	DESCRIPTION	CUSTOMER PART NO.
1	1	P756421	HEAD (MACHINING)	007206722B1
2	1	P756860	HYDRAULIC FILTER ASSY.	007206723B1

M&M PART NO. 007206724B91

MATERIAL	RELEASE NO.	TITLE FILTER ASSY (HYDRAULIC)	
REFERENCE	DATE	NUMBER	
	OWN S. KUMAR	HB	K041800
	DATE DEC 29, 2011		
	CHK J. SINGH		
	DATE DEC 29, 2011	SCALE NONE	SHEET 1 OF 1
PREVIOUS DRAWING NO.	APVD	C/C	UG/CADD
DO NOT SCALE	TOLERANCES 1 PL ± 1.5 (0.06) DATE 1 PL ± 0.76 (0.03) THIRD ANGLE PROJECTION	SECTIONAL SIZE X	OUTLINE SIZE NO
		DESIGN CONTROL KUKU	DRG LOCATION K100
		COPYRIGHT © DONALDSON INDIA	VERSION K



<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS	
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.	
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1988	
DIMENSIONS	
LINEAR IN mm.	OVER 0.5 3 6 30 120 400 1000 2000
UPTO 3 6 30 120 400 1000 2000 4000	
FIN (XXX)	± 0.05 ± 0.05 ± 0.1 ± 0.15 ± 0.2 ± 0.3 ± 0.5
M MEDIUM (XX)	± 0.1 ± 0.1 ± 0.2 ± 0.3 ± 0.5 ± 0.8 ± 1.2 ± 2
C COARSE (X)	± 0.2 ± 0.3 ± 0.5 ± 0.8 ± 1.2 ± 2 ± 3 ± 4
V VERY COARSE (X)	± 0.5 ± 1 ± 1.5 ± 2.5 ± 4 ± 6 ± 8
ANGULAR IN deg.	OVER 10 50 120 400
UPTO 10 50 120 400	
FIN (XXX)	± 1° ± 0° 30' ± 0° 20' ± 0° 10' ± 0° 5'
M MEDIUM (XX)	± 1° ± 0° 30' ± 0° 20' ± 0° 10' ± 0° 5'
C COARSE (X)	± 1° 30' ± 1° ± 0° 30' ± 0° 15' ± 0° 10'
V VERY COARSE (X)	± 3° ± 2° ± 1° ± 0° 30' ± 0° 20'
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.	
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY	
IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A1	
ALL DIMENSIONS ARE IN mm.	
CHECK DRG WITH LATEST CHANGE No	

MAHINDRA & MAHINDRA LIMITED	
TRACTOR DIVISION	
KANDIVLI(EAST), MUMBAI 400 101, INDIA.	
E.R. / PROC. REQ. NO.:	PART NO.:
ER15C0003069	007206724B91
PART NAME:	
FILTER ASSEMBLY - DONALDSON	
MATERIAL:	
HEAT TREATMENT:	
CAD ENG.	NAME SIGN DATE
DESIGNER	
CHECKER	
APPR. BY	25/04/11
SHEET 1 OF 1	
UNIT QTY: 1	
WT: 2.176 Kg.	

600000013127	AA	REDRAWN WITH 3D REF.	YAP	NVC	RAW	24/17/11
ERNO	LET	LOC	REVISIONS	DSNR	CKR	APPR.

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